



8669 State Road 67 South
Camby, IN 46113
317- 584-3210
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JBK Volvo VN Lower Door Rust Cover Up Repair

www.jbkrepair.com



Rusted Bottom V/N Door Panel





Please take the following safety precautions when performing Repair.

- Use eye protection
- Wear gloves



Tools, Supplies, and Parts Needed

- Wire brush
- Drill motor
- 3/16 drill bit
- Drill stop
- 2" masking tape
- Pop rivet gun
- Plastic or rubber mallet
- Rubberized Undercoating (spray can)
- 8 pop rivets (4) per door (provided with each door cover
- Right/Left door cover-up panels. STD (2-1/2" or XL 5-1/2")



JBK Volvo VN Lower Door Rust Cover Up

Two Sizes Available

5-1/2" VN Bottom Metal Overlay

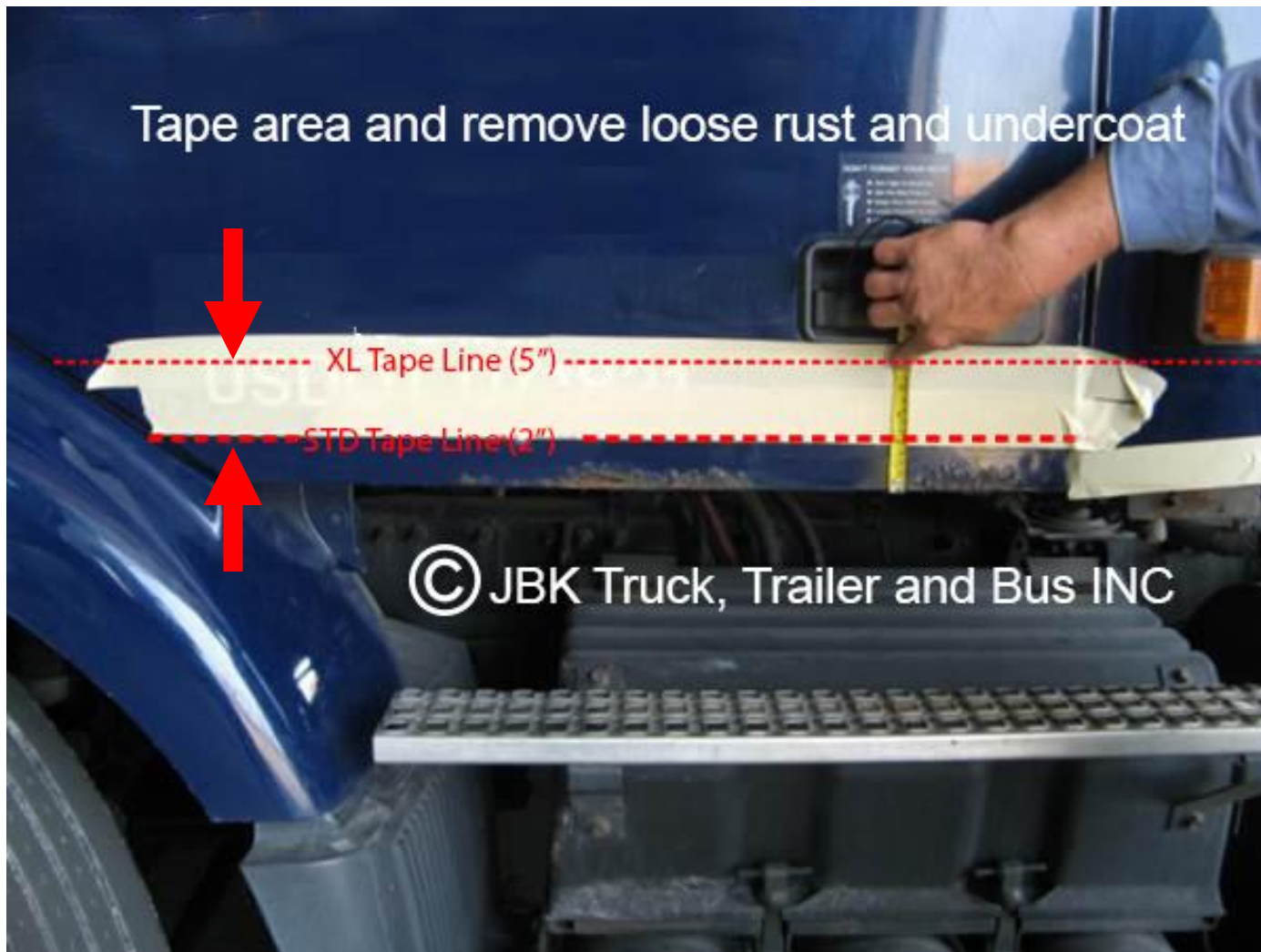
PART # VNC-XL

2-1/2" VN Bottom Door Metal Overlay

PART # VNC-STD



Tape door 2" from bottom of door - Standard 2-1/2" panel
Tape door 5" from bottom of door - XL 5-1/2" panel



Wire brush rust on outside and inside of door bottom



Spray Rubberized Undercoat on inside
and outside bottom of door





Remove Masking Tape



Install cover-up panels – tap with mallet if needed to seat panel



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Drill Holes and Install Rivets

CAUTION - use drill stop to prevent drilling through front of door panel.



BEFORE



AFTER



- Order Parts from:
- J.B.K. Truck Trailer & Bus, INC
- Contact – Joe Teters
- Telephone – 317-584-3210 Office
- 317- 584-3582 Fax
- Email – jbkttb@gmail.com

QTY	Part Number
_____	VNC-STD-LS (2-1/2" Height) \$148.00 Each – Color Code _____
_____	VNC-STD-RS (2-1/2" Height) \$148.00 Each – Color Code _____
_____	VNC- XL-LS (5-1/2" Height) \$205.00 Each – Color Code _____
_____	VNC- XL-RS (5-1/2" Height) \$205.00 Each – Color Code _____

• Standard Volvo Paint Color Included in Cost. Custom Colors an Additional \$

• Ship Panels to :

• Attention: _____



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